

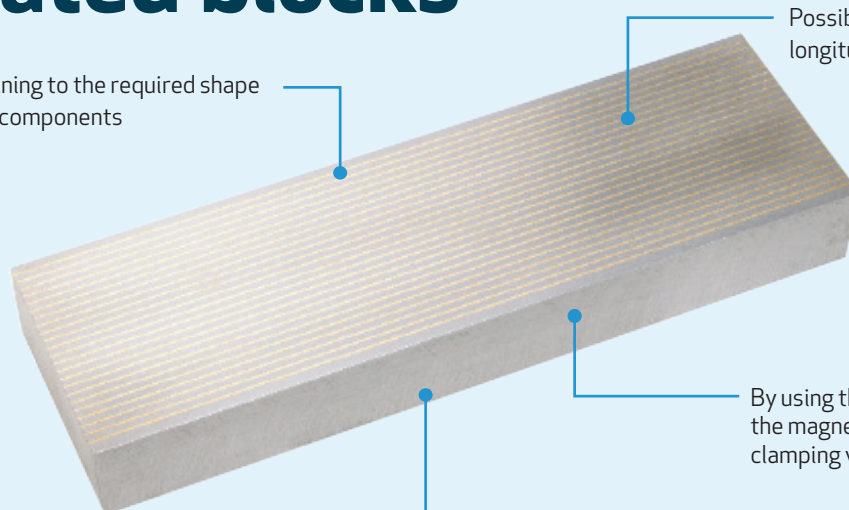
Laminated blocks

Possibility of machining to the required shape to adapt to various components

Possibility of transverse and longitudinal poles

By using them, it is possible to reduce the magnetic field of the chuck for clamping very small or thin workpieces

They can also be used as lateral support when grinding workpieces with a low total contact area with a chuck



When to select laminated blocks:

Laminated blocks are delivered for circular and rectangular chucks. They can be placed loosely or mechanically using screws or pins. They widen the application possibilities of the chuck, like holding non flat or irregularly shaped materials.

APPLICATION



Grinding

TECHNOLOGY



Non-magnetic

BLOCK DIMENSION



from 75 x 75 mm

POLE PITCH



T4 3 + 1 mm

POLES



Transverse/
longitudinal

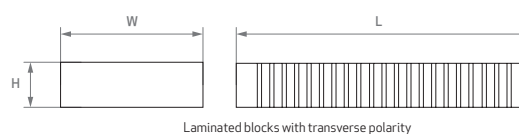
Catalog number	W (mm)	L (mm)	H (mm)	Polarity
LB2510075TP	75	100	25	transverse
LB25200100TP	100	200	25	transverse
LB25300200TP	200	300	25	transverse
LB25400300TP	300	400	25	transverse
LB257575LP	75	75	25	longitudinal
LB2575100LP	75	100	25	longitudinal
LB25150200LP	150	200	25	longitudinal
LB25100650LP	100	650	25	longitudinal
LB25150200LP	150	200	25	longitudinal
LB25150500LP	150	500	25	longitudinal
LB25200400LP	200	400	25	longitudinal
LB25300300LP	300	300	25	longitudinal
LB25400400LP	400	400	25	longitudinal
LB25400600LP	400	600	25	longitudinal

Important parameters:

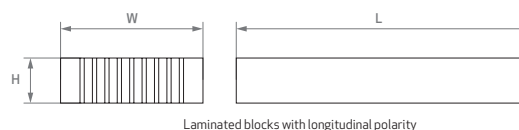
Application: Grinding
 Technology: Non-magnetic
 Block size: from 75 x 75 mm
 Pole pitch: T4 3 + 1 mm (steel/brass)
 Poles: Transverse/longitudinal

Use:

- + reduction of the basic pole pitch of the chuck
- + expansion of the application possibilities of the chuck by clamping irregular shaped material



Laminated blocks with transverse polarity



Laminated blocks with longitudinal polarity

